

### MAHARATNA COMPANY





BHARAT PETROLEUM CORPORATION LIMITED



### PT & RMP Centre

### BHARAT PETROLEUM CORPORATION LIMITED

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#### **About Us:**

Bharat Petroleum Corporation Limited (BPCL) is a Maharatna PSU under MOP&NG, Govt. of India. Also, BPCL is a Fortune 500 company which is also listed under Forbes 2000 listings, is currently organizing PT programs for the first time in the petroleum industry to cater to the needs of petroleum sector laboratories in the country and adjoining regions. BPCL Proficiency Testing is located at Sewree, Mumbai and specially established to support the demands of ISO/IEC 17025: 2017 accredited laboratories. BPCL has rich experience in conducting Inter Laboratory Programs for the past 12 years which was well received in the industry and BPCL Proficiency Testing successfully accredited as PT Provider under ISO/IEC: 17043:2023 by National Accreditation Board for Testing and Calibration Laboratories (NABL) is a Constituent Board of Quality Council of India vide Certificate No PC- 1008.

This accreditation was obtained with the following objectives.

- **❖** To help the Laboratories to improve their proficiency level by
  - \* Making the PT samples easily accessible
  - \* Providing samples at affordable cost
- ❖ To avail the opportunity provided by NABL and to establish itself as a reliable PT provider in Southeast Asia.

#### What is PT?

Proficiency Testing is a tool for any participating lab to assess its own competency to perform specific tests or measurements.

Assessment of participant performance is done through inter laboratory comparison against pre-established criteria. It also helps the customers to understand lab's testing capability.

#### Why go for BPCL Proficiency Testing?

1.	
Lab	s can avail the proficiency testing organized by BPCL and get following benefits.
	Gain easy access to the PT schemes accredited under ISO/IEC 17043:2023 within the country.
/ 🗆	Can regularly conform to the requirements prescribed by NABL as per ISO/IEC 17025:2017.
	Enjoy cost savings due to affordable pricing.
	Help instituting preventive action measures based on the outcome of PT values.
otag	Establishing their proficiency levels w.r.t test methods and procedures amongst the peer
	laboratories.
/ 🗆	Ensuring continuous improvement in the laboratory systems.
	Take steps for sustained staff development.
	Instilling confidence in all the stakeholders.
	Generating secondary reference materials.
	Validation of test results.
	Complying with regulators requirements and accreditation bodies.



#### **Test Programs:**

The Programs organized by BPCL include the petroleum products that are commonly tested by the fuel and oil testing laboratories. The PT accreditation covers the following fuels/lubricants and their variants.

- 1. Motor Gasoline
- 2. Automotive Diesel
- 3. Kerosene/ Aviation Turbine Fuel
- 4. Fuel Oil
- 5. Lubricant
- 6. Transformer oil
- 7. Anhydrous Ethanol
- 8. Grease
- 9. Diesel Exhaust Fluid
- 10. Metal Elements in Lubricants

The PT sample is prepared in a rigorous and robust manner comprising the following major activities.

#### ☐ Sampling

- a. Identification and Selection of sample
- b. Testing for homogeneity
- c. Testing for stability
- d. Establishing assigned value
- e. Storage to ensure integrity.
- f. Packing and distribution

### ☐ Analysis of Participant results

The test results received from the laboratories are analyzed statistically as per ISO/IEC 17043: 2023and ISO/IEC 13528:2022. Evaluation is done for each test parameter and statistical analysis is performed to arrive at Robust Mean and Robust 'Z' score compilations.

#### Reports

Report containing details of the program, evaluation, laboratory performance would be prepared along with the summary indicating the lab's status amongst the participating laboratories and sent to the individual labs duly coded adhering to the required confidentiality norms.



### ☐ Program Schedule:

The PT Calendar for 2025-26 is as under

Product	Test Parameter		Range	Test Method	Month of Registration/ Sample testing	Participation Fee INR
	1	Aldehyde Content(mg/kg)		ISO 22241-2 (Annex F)		
	2	Alkalinity as NH3 % ( % m/m )		ISO 22241-2 (annex D)		
Diesel	3	Biuret Content (% m/m)		ISO 22241-2 (Annex E)	. 25/	15000.00 + 18% GST
Exhaust Fluid	4	Density at 20°C ( Kg/m3 )		ISO 12185	Apr-25/ June-25	
	5	Insoluble Matter ( mg/kg )		ISO 22241-2(Annex G)		
	6	Refractive index @20°C		ISO 22241(Annex C)		
	7	Urea content ( % m/m )		ISO 22241-2 (annex C)		
	1	Colour (ASTM)	0.5 to 8 units	ASTM D1500, IS 1448: P-12		
	2	Density at 29.5 deg C	0.800 to 1.000 g/ml	IS 1448: P-16, ASTM D1298, ASTM D4052.	Mov. 25/	15000.00 +
Lubricant	3	Flash Point (COC)	130 to 300 deg C	IS 1448: P-69, ASTM D92	May-25/ Jul-25	18% GST
	4	Flash Point (PMCC)	65 to 120 deg C	IS 1448: P-21, ASTM D93		
	5	Kinematic Viscosity at 40 deg C	30 to 400 mm <sup>2</sup> /s	IS 1448: P-25, ASTM D445, ASTM D7042		



Product		Test Parameter	Range	Test Method	Month of Registration/ Sample testing	Participation Fee INR ( Includes Taxes )
	6	Kinematic Viscosity at 100 deg C	1 to 70 mm <sup>2</sup> /s	IS 1448: P-25, ASTM D445, ASTM D7042		
	7	Pour Point	-38 to 0 deg C	IS 1448: P-10, ASTM D97, ASTM D 5949		
	8	Total Acid Number	0.1 to 5 mg.KOH/g	ASTM D664 , IS 1448 : P1 /SEC 1		
Lubricant	9	Total Base Number	0.1 to 40 mg KOH/g	ASTM D2896, IS 1448: P-86		
	10	Viscosity Index	85 to 150	ASTM D2270		
	11	Water content	10 to 500 mg/kg	ASTM D6304		
	12	Water content	0.05 to 10 % by vol	IS 1448: P-40, ASTM D95		
	1	Aromatics content	5 to 45 %v/v	IS 1448: P-23, ASTM D1319		
	2	Distillation	30 to 220 deg C	IS 1448: P-18, ASTM D86		
	3	Distillation Residue	0.1 to 1.5 %v	IS 1448: P-18, ASTM D86		
Motor Gasoline	4	Sulphur Content	0.1 to 50 mg/kg	ASTM D5453, ISO 13032		
	5	RON	80 to 100	IS 1448: P-27, ASTM D2699	Jun-25/ Aug 25	15000.00 + 18% GST
	6	Gum content	1 to 40 g/m <sup>3</sup>	IS 1448: P-29, ASTM D381		
	7	Density at 15 deg C	700.0 to 780.0 Kg/m <sup>3</sup>	IS 1448: P-16, ASTM D1298, ASTM D4052		
	8	Ethanol content by water extraction	0 to 25% v/v	IS 2796 (Annexure C)		



Product	Test Parameter		Range	Test Method	Month of Registration/ Sample testing	Participation Fee INR (Includes Taxes)
	1	Cetane index (Calculated)	40 to 65	D 4737, ISO 4264		
	2	Density at 15 deg C	800.0 to 870.0 Kg/m3	IS 1448: P-16, ASTM D 1298, ASTM D4052, ISO 3675.		
	3	Distillation	135 to 370 deg C	IS 1448: P-18, ASTM D86, ASTM D7345		
	4	Distillation Residue	0.1 to 5 %v/v	IS 1448: P-18, ASTM D86, ASTM D7345		
	5	Flash Point (Abel)	30 to 66 deg C	IS 1448:P 20, IP 170, ISO 13736		
Automotive Diesel fuel	6	Flash Point (PMCC)	65 to 120 deg C	ISO 2719, IS 1448: P21, ASTM D93	Jul-25/ Aug-25	15000.00 + 18% GST
	7	Kinematic Viscosity at 40 deg C	1.0 to 6.0 mm2/s	ISO 3104, IS 1448: P25, ASTM D445, ASTMD7042		
	8	Pour Point	-21 to 9 deg C	ISO 3015, IS 1448: P-10, ASTM D97, ASTM D5949		
	9	Sulphur Content	0.0001 to 2000 mg/kg	ASTM D5453, ISO 13032		
	10	Water content	10 to 500 mg/kg	ASTM D6304		
	11	Total Acid Number	0.1 to 0.5 mg.KOH/g	ASTM D664		



Product	Test Parameter		Range	Test Method	Month of Registration/ Sample testing	Participation Fee INR (Includes Taxes)
	1	Element - Aluminum	6 mg/kg to 40 mg/kg			
	2	Element- Barium	0.4 mg/kg to 4.0 mg/kg			
	3	Element- Iron	2 mg/kg to 140 mg/kg			
	4	Element- Lead	10 mg/kg to 160 mg/kg			
	5	Element- Magnesium	5 mg/kg to 1700 mg/kg			
	6	Element- Molybdenum	5 mg/kg to 200 mg/kg	ASTM D 5185	Sept-25/ Oct-25	20000.00 + 18% GST
Lubricant	7	Element- Sodium	7 mg/kg to 70 mg/kg			
(Metals in Lubricant)	8	Element- Tin	10 mg/kg to 40 mg/kg			
	9	Element- Titanium	5 mg/kg to 40 mg/kg			
	10	Element- Vanadium	1 mg/kg to 50 mg/kg			
	11	Element-Boron	4 mg/kg to 30 mg/kg			
	12	Element-Calcium	40 mg/kg to 9000 mg/kg			
	13	Element-Chromium	1 mg/kg to 40 mg/kg			
	14	Elements- Manganese	5 mg/kg to 700 mg/kg			



Product	Test Parameter		Range	Test Method	Month of Registration/ Sample testing	Participation Fee INR (Includes Taxes)
	15	Elements- Nickel	5 mg/kg to 40 mg/kg			
	16	Elements- Phosphorus	10 mg/kg to 1000 mg/kg			
	17	Elements- Silicon	8 mg/kg to 50 mg/kg			
Lubricant (Metals in Lubricant)	18	Elements- Silver	0.5 mg/kg to 50 mg/kg			
,	19	Elements- ZInc	60 mg/kg to 1600 mg/kg			
	20	Elements-Copper	6 mg/kg to 40 mg/kg			
	21	Element - Aluminum	0.4 mg/kg to 4.0 mg/kg			
	1	Freezing Point	-70 to -30 deg	IS 1448: P-11, ASTM D2386, ASTM D5972		
	2	Naphthalene Content	0.1 to 4% v/v	IS 1448: P-118, ASTM D1840		
Kerosine /ATF	3	Density at 15 deg C	775 to 840 Kg/m <sup>3</sup>	IS 1448: P-16, ASTM D1298, ASTM D4052	Sept'25/ Oct- 25	15000.00 + 18% GST
	4	Kinematic Viscosity at -20 deg C	1 to 10 mm <sup>2</sup> /s	IS 1448: P-25, ASTM D445, ASTM D7042		
	5	Smoke Point	10 to 30 mm	IS 1448: P-31, ASTM D1322, ISO 3014, IP 598		



Product	Test Parameter		Range	Test Method	Month of Registration/ Sample testing	Participation Fee INR (Includes Taxes)
	6	Distillation	135 to 300 deg C	IS 1448: P-18, ASTM D86		
	7	Distillation, Residue	0.1 to 1.5 %v/v	IS 1448: P-18, ASTM D86		
	8	Sulphur Content	0.005% to 0.35% by m	ASTM D4294, ASTM D5453		
	9	Total Acidity	0.0001 to 0.10 mg KOH/g	IS 1448: P-113, ASTM D3242		
	10	Flash Point (Abel)	30 to 66 deg C	IS 1448:P 20, IP 170, ISO 13736		
	11	Colour (Saybolt)	-16 to 30	IS 1448: P-14, ASTM D156		
	12	Aromatics content	5 to 45 % by V	IS 1448: P-23, ASTM D1319		
	13	Existent Gum	1 to 10 mg/100 ml	IS 1448: P-29, ASTM D381		
	1	Density at 15 deg C	900 to1000 kg/m <sup>3</sup>	IS 1448: P-16, ASTM D1298, ISO 3675		
	2	Kinematic viscosity at 50 deg C	80 to 400 mm <sup>2</sup> /s	ISO 3104, IS 1448: P25,		
	3	Ash content	0.0001 to 0.1 % wt.	ISO 6245, ASTM D482		
	4	Pour point	-15 to 21 deg C	ISO 3016, IS 1448: P10, ASTM D97	Oct-25/	15000.00 +
Fuel Oil	5	water content	0.05 to 5.0 % by vol	IS 1448: P-40, ASTM D95, ISO 3733	Nov-25	18% GST
	6	Flash point (PMCC)	66 to 120 deg C	ISO 2719 <del>,</del> IS 1448: P21, ASTM D93		
	7	Sediments	0.001 to 0.25 %m	IS 1448: P-30, ASTM D473		
	8	Sulphur Content	0.1 to 4.0 % by mass	ASTM D4294		



Product		Test Parameter	Range	Test Method	Month of Registration/ Sample testing	Participation Fee INR (Includes Taxes)
	1	Drop Point	150 to 370 deg C	ASTM D2265	Nov-25/	10000.00 +
Grease	2	Consistency of lubricating Grease at 25 ± 0.5 deg C	160 to 400 units	ASTM D217 / IS 1448: P-60	Jan-26	18% GST
	1	Break down Voltage	30 to 100 kv	IS 6792		
	2	Density at 20 deg C	0.8 to 0.9 g/ml	IS 1448: P-16		
	3	Di-electric dissipation factor (TAN Delta) at 90 deg C	0.000 to 0.005 units	IS 16086		
Transformer	4	Flash point PMCC	50 to 250 deg C	IS 1448 :P-21, ASTM D93	Nov-25/	15000.00 +
oil	5	Kinematic Viscosity at 40 deg C	3 to 200 mm <sup>2</sup> /s	IS 1448: P-25	Jan-26	18% GST
/	6	Pour Point	-39 to +21 deg C	IS 1448: P-10, ASTM D97, ASTM D5949		
	7	Sulphur Content	0.005 to 0.5% by m	ASTM D4294		
	8	Water content	10 to 1000 mg/kg	IEC 60814		
	1	Acidity as CH3COOH	1 to 40 mg/l	Annex D of IS 15464		
Anhydrous Ethanol	2	Aldehyde content as CH3CHO	0 to 60 mg/l	Annex E of IS 15464		
	3	Ethanol content at 15.6/15.6 deg C	94 to 100 % v/v	Annex B of IS 15464	Jan-25/ Mar-26	15000.00 + 18% GST
	4	Relative density/Specific gravity at 15.6/15.6 deg C	0.6600 to 1.0000	Annex A of IS 15464		



### ☐ Eligibility Criteria

Any organization having testing facility for any of the test parameters of the PT scheme can participate.

#### ☐ How to Join

Laboratories interested in joining the program should contact the PT Coordinator for registration and other details confirmation.

Vidyasagar Kamble, PT Coordinator

Phone No.: (022) 24176325 , Mob.No.9586107012 Email Id: kamblevs@bharatpetroleum.in

Alternate mail ids for such queries are <a href="madhuranim@bharatpetroleum.in/janampellisagar@bharatpetroleum.in/janampe

Detailed SOP of registration for the published PT scheme is available in our site <a href="https://www.bharatpetroleum.in">www.bharatpetroleum.in</a> under Proficiency testing. For further information and queries interested laboratories can contact PT coordinator.

### ☐ Confidentiality

The identity of participants in a proficiency testing scheme shall be confidential and known only to persons involved in the operation of the proficiency testing scheme. In exceptional circumstances, when a regulatory authority requires proficiency testing results to be directly provided to the authority by the proficiency testing provider, the affected participants shall be notified of this action in writing.

### ☐ Other Important Information

PT samples are sent to the participants by BPCL PT within a reasonable time. Labs shall refer to the instruction sheet given along with PT scheme in the PT portal where test parameters to be conducted and other information is available.

The final statistical summary reports will be made available electronically within 45 working days after submission of test results by participating laboratories in the PT portal itself.

### ☐ **Fost PT Services**

If participating lab requires any assistance w.r.t ISO/IEC 17025:2017 and allied areas, BPCL PT would undertake the same on negotiable terms.

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